

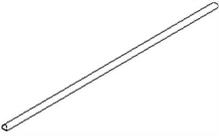
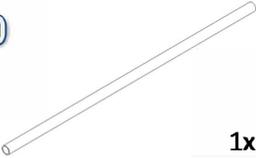
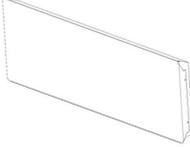
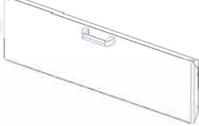
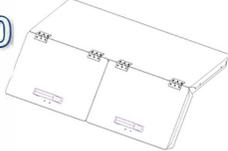
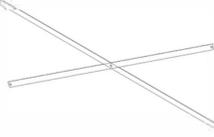
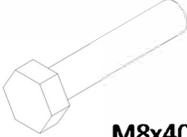
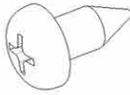
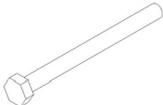
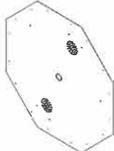


## ASSEMBLY INSTRUCTIONS JK125

**TOOLS REQUIRED:** One knife to open packaging | Two ½” wrench or socket (metric 13) | One 9/16’ wrench or socket (metric 14) | One #2 Philips (+) screwdriver **NOTE:** All bolts are 9/16” (metric 14) and nuts are ½” (metric 13)

**We highly recommend 2 people work together to assemble. Also, we suggest placing on soft surface when laying out and assembling: ie cardboard or a blanket.**

Please watch the video at [joracomposters.com](http://joracomposters.com) under the assembly tab.

Parts JK125		
1  2x	9  2x	17  Plastic 12x
2  2x	10  1x	18  2x
3  2x	11  2x	19  3x
4  2x	12  2x	20  1x
5  1x	13  2x	21  1x
6  M8x40 6x	14  1x	22  28x
7  M8 10x	15  Plastic M6x70 16x	
8  2x	16  Plastic M6 16x	



# ASSEMBLY INSTRUCTIONS JK125

**1**

For all connections hand tighten only for step 1.

Place cross brace #4 on the ground

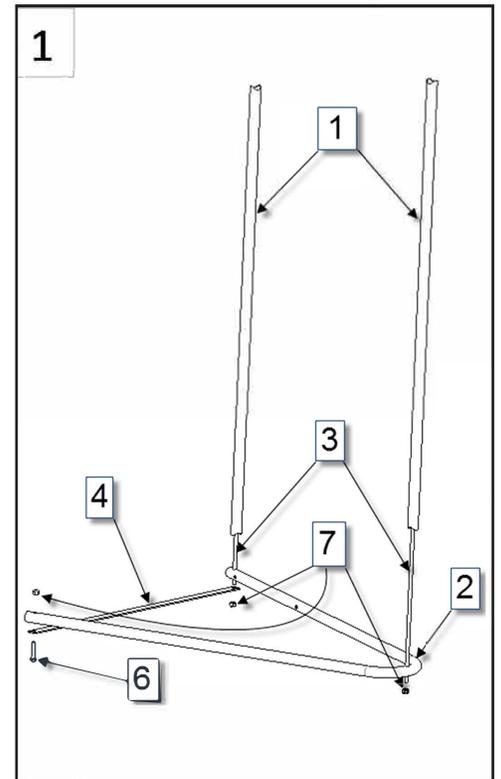
Set one piece of the stand #2 V shaped on top (note: the stand has a front and back; back has 2 extra holes for cross brace)

Insert threaded at each end rod #3 through bottom back hole and cross brace and attach nut.

Insert bolt #6 and attach nut #7 through front lower hole in stand to attach brace #4

Insert rod #3 through top middle hole and attach nut.

Slide hollow metal rods #1 over each of the threaded rods previously completed



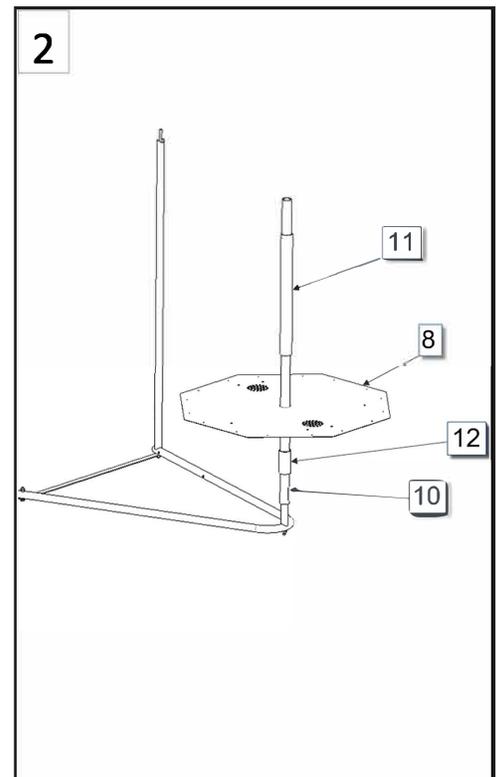
**2**

Slide long black tube #10 over top steel pipe.

Slide shortest black tube #12 over long black tube.

Slide octagon metal side #8 (painted side down) over the long black tube until it reaches the small black tube on the bottom.

Slide on medium length black tube #11 until it reaches metal side.





## ASSEMBLY INSTRUCTIONS JK125

3

Slide the Octagonal foam insulation piece #9 (one of two with ventilation holes) over the long and medium black tube until it reaches the metal side piece. Line up ventilation holes.

Slide the square nylon piece #13 over the black tube until it rests on the medium tube #11.

Slide on the octagonal insulator #14 (the one that does not have ventilation holes)

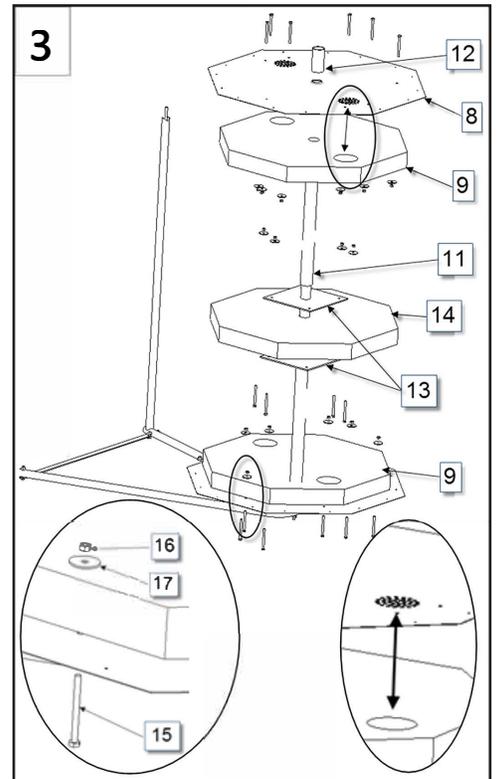
Slide on 2nd square piece #13 to rest on insulation and sandwich the insulation.

Slide on 2nd medium plastic pipe #11

Slide on octagonal insulation piece #9 over the medium pipe.

Slide on 2nd metal side and line up ventilation holes.

**Important assembly update:** Do not install the Plastic bolt, nuts, or washers (15, 16, 17) until after step 7 when most of the panels have been installed. This allows the 3 octagons (parts 9, 14) to flex to allow proper positioning and therefore makes lining up the panel and metal octagons pre-drilled holes much easier.



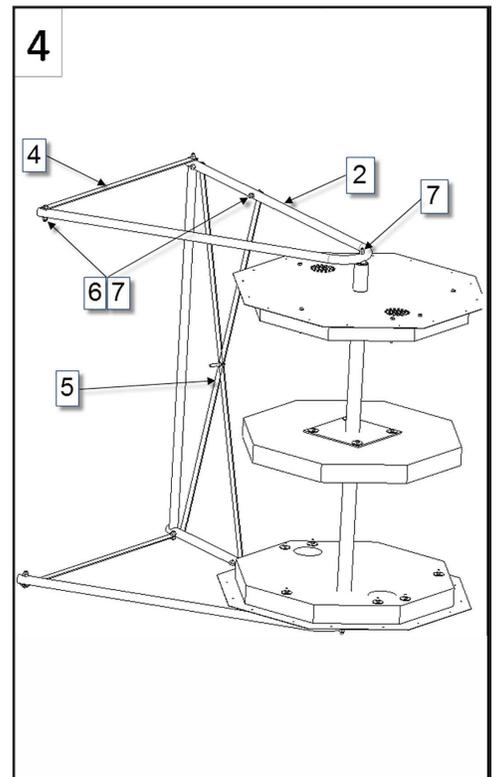
4

(Hand tighten only) Attach the cross brace #4 to the front hole on the 2nd V shaped stand. Place 2nd side of the stand #2 on the 2 metal threaded rods, and attach locknuts on the top and bottom rods. Be sure the cross brace is on the threaded rod and attached by the locknut.

Place and attach X brace #5 with bolts #6 and locknuts #7 to rear of stand. Have 2 people stand up the composter. Tighten all nuts and bolts.

**Note:** The ends of the hollow metal tubes are formed at each end to conform to the sides to prevent spinning and strengthens the composter. When tightening the locknuts you may need the second person to lift the center slightly as well as securing the nut to position this properly.

Line up the ventilation holes on the Octagonal insulation panels (#9) with the ventilation holes on the metal end panels (#8). Do not install the plastic bolts at this time.





## ASSEMBLY INSTRUCTIONS JK125

**5-6**

**Note:** Laying the tumbler back on the blanket after attaching the first couple of panels may make it easier to apply pressure to line up the holes. This eliminates the stand from flexing when pressing the panels into place.

It is very important to have 2 people to add the side panels to prevent the composter from spinning.

Line up the octagonal panels.

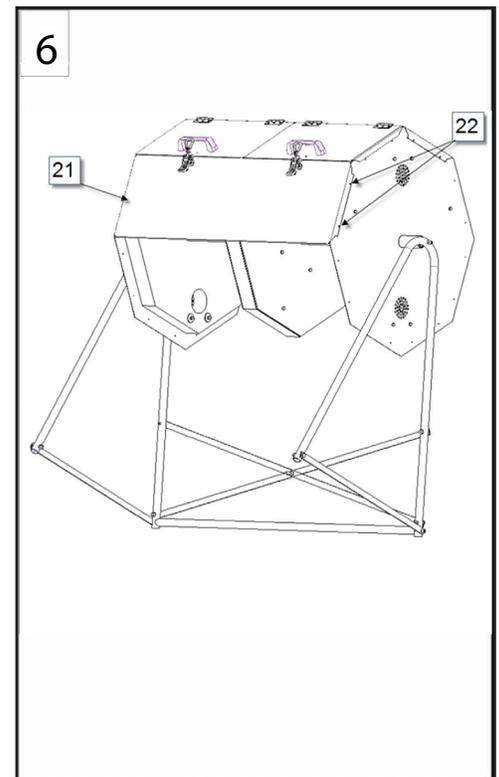
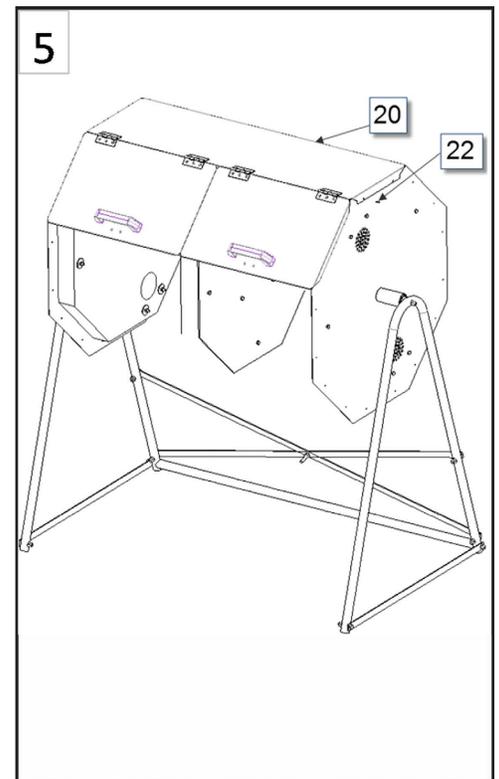
Place the side section with doors #20 on top with doors pointing towards the front.

Line up the pre-drilled holes and insert the 4 screws #22 to attach panel and doors.

Add the second panel with locks #21 the same way lining up the screw holes.

Adjust to locks screwing the latch in or out so it closes comfortably and locks the 2 doors.

**Prior to adding the last 2 panels, check that the ventilation holes are still aligned and insert plastic screws (#15) through the insulation; add washers (#17) and bolts (#16). Hand Tighten. There are no pre-drilled holes in the insulation; applying pressure to the nut will force it through. Washers are only used on the end panels. Repeat at the other end. For the middle section, line up the sides and push the screws through (#15) and attach nut (#16); no washers are used for these.**





## ASSEMBLY INSTRUCTIONS JK125

**7-8**

Add the next panels the same way starting with #19 (with a handle) then #18 (no handle) until all are attached.

Stand it up, check all screws, nuts, and bolts. When all are secure you are ready to compost.

